

POCKET DOOR KIT .co.uk

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 Monday – Thursday: 8am – 5pm
 Friday: 8am – 4pm
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Introduction:

Paint Grade Plus doors are designed for internal use only, and must not be exposed to or installed in damp ambient conditions, including where wet trades have recently been active.

Door faces are factory white primed, ready for on-site painting. Paint Grade Plus door edges are unfinished and require fully finishing on-site.

The door must be **fully sealed** on all edges, especially on the top and bottom.

Dimensional tolerances apply as follows:

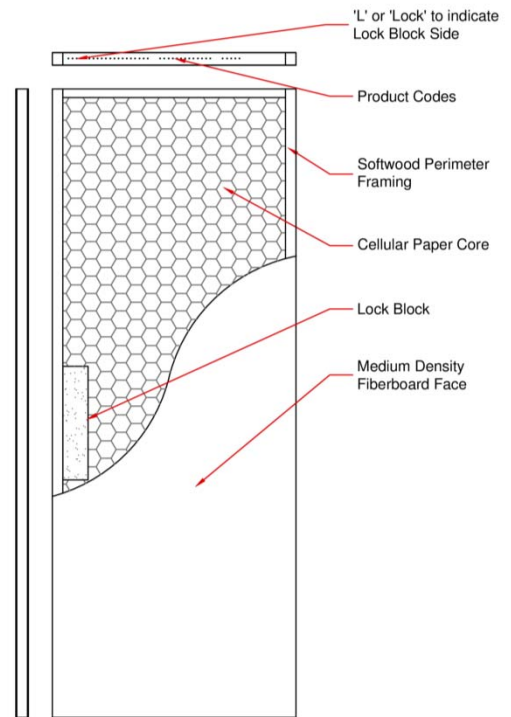
	Tolerance EN1529	Measurement Method
Width	+/- 1.5mm	EN 951
Length	+/- 1.5mm	EN 951
Thickness	+/- 1.0mm	EN 951
Squareness	1.5mm	EN 951
	Tolerance EN1530	
Twist	8mm	EN 952
Bow	8mm	EN 952
Cup	4mm	EN 952
Local Flatness	0.4mm	EN 952

Quality:

Manufacture is controlled against a formal quality management system, ISO 9001. At supply, door faces and edges will be visibly defect free, when viewed from 2 meters distance. The moisture content of timber components is critically controlled in line with the industry norm, based on BS EN 942. Door faces will not exceed 8%-12% moisture content at time of despatch.

Construction:

Every effort has been made to ensure the accuracy of this information. In the interest of continuing design development however we reserve the right to modify specifications without prior notice and without incurring any obligation.



Standard (Hollow) Core
 Un-Lipped Paint Grade Plus

Assembly Components (Size pre-trim)

Perimeter Framing (Whitewood): 28 x 33mm (40mm Metric Doors)*
 Lock Block one side (Particleboard): 65 x 33mm (40mm Metric Doors)

Typical door weight 14kgs (726mm x 2040mm)

Maximum edge trim 5mm of All Edges

Lock block positioned one side, 880mm from top of door (360mm long). Checking Ink jetting for handing.

*Size subject to manufacturing trim, after door assembly.

Door mortice details:

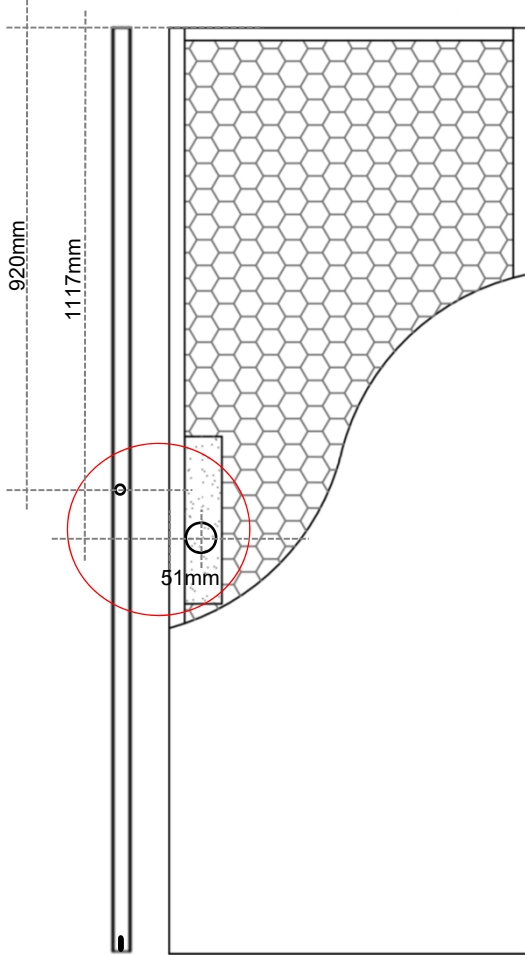
Size and position of standard door pre machining if purchasing door and furniture as part of your order.
Please ensure your order includes furniture

All doors



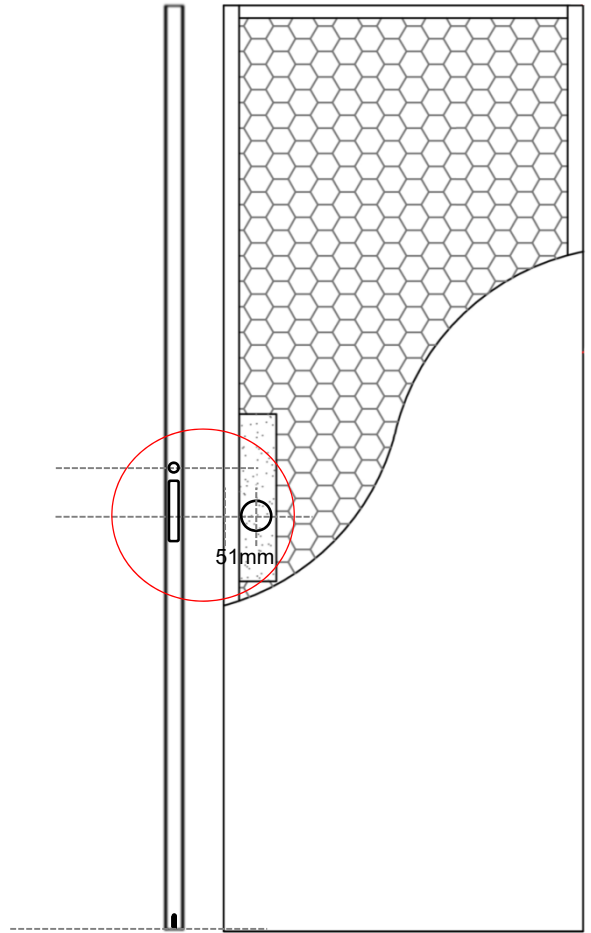
20 high x 7mm wide
full width groove for
T guide

Doors with Flush Pulls



2no 50m dia holes (1on each side)
1no 25mm dia edge pull hole

Doors with Bathroom privacy sets



2no 50m dia holes (1on each side)
1no 160 x 16mm radius forend
hookbolt lockcase (50mm backset)
1no 25mm dia edge pull hole